



Attorney Docket No. 17745/09222

**COMBINED DECLARATION FOR PATENT APPLICATION
AND POWER OF ATTORNEY**
(includes reference to PCT International Applications)

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

PROCESS FOR MAKING RATCHET WHEELS

the specification of which

() is attached hereto.

(XX) was filed on February 6, 2004 as
Application Serial No. 10/774,120
and was amended on _____.
(if applicable)

() was filed as PCT International Application
No. _____ on _____ and was
amended under PCT Article 19 on _____.
(If applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose all information known to me to be material to patentability of this application in accordance with Title 37, Code of Federal Regulations, Section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119 of any foreign application(s) for patent or inventor's certificate or of any PCT International Application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application for patent or inventor's certificate or any PCT International Application(s) designating at least one country other than the United States of America having a filing date before that of the application on which priority is claimed:

Prior Foreign/PCT Application(s)

Priority Claimed

(if PCT, indicate "PCT" under Country)

			()	()
Number	Country	Day/Month/Year Filed	Yes	No
			()	()
Number	Country	Day/Month/Year Filed	Yes	No

I hereby claim the benefit under Title 35, United States Code Section 120 of any United States application(s) or PCT International Application(s) designating the United States of America listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in such prior application(s) in the manner provided by the first paragraph of Title 35, United States Code Section 112, I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulation, Section 1.56, which became available between the filing date of the prior application(s) and the national or PCT international filing date of this application:

Application Serial No.

or PCT Application No. U.S. or PCT Status -- Patented

(and any assigned USSN) Filing Date Pending, or Abandoned

POWER OF ATTORNEY: As a named Inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

Mark C. Dukes	Registration No. 32,343
Neil C. Jones	Registration No. 35,561
Craig N. Killen	Registration No. 35,218
Lloyd G. Farr	Registration No. 38,446
Charles E. Dunlap	Registration No. 35,124
Michael E. Wever	Registration No. 43,984
Kyle M. Globerman	Registration No. 46,730
Chad S. Stover	Registration No. 54,471

Send Correspondence to:

Atty: Kyle M. Globerman
Nelson Mullins Riley & Scarborough
P.O. Box 11070
Columbia, SC 29211-1070

Direct Telephone Calls to:

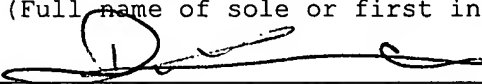
Atty: Kyle M. Globerman
(404) 817-6204
FAX (803) 256-7500

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

DAVID LING

(Full name of sole or first inventor)

Inventor's Signature



7/05/2004

Date

Residence: No. 288, Hou Tswang Road, Taichung, Taiwan

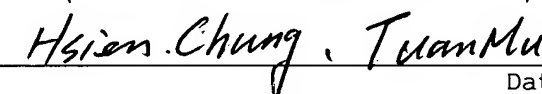
Citizenship: Taiwanese

Post Office Address: Post Office Box 63-247, Taichung, Taiwan

HSIEN CHUNG TUAN-MU

(Full name of second inventor)

Inventor's Signature



06/02-2004

Date

Residence: No. 288, Hou Tswang Road, Taichung, Taiwan

Citizenship: Taiwanese

Post Office Address: Post Office Box 63-247, Taichung, Taiwan

(Full name of third inventor)

Inventor's Signature

Date

Residence:

Citizenship:

Post Office Address:

NOTE: For Additional Inventors, check _____ and attach sheet with same information and signature and date for each.